A MINIATURE HIGH SPEED STEEL & COBALT
Ball Ends

Taper Per Side	Tool No.	Ball Dia.	Flt. Lgth	Shk Dia.	OAL	Large Dia.	
1/2 DEG	BM0-002	1/16	1/2	3/16	1 3/4	0.07123	3 Flute
	BM0-003	1/16	3/4	3/16	2	0.07559	3 Flute
	BM0-004	1/16	1	3/16	2 1/4	0.07995	3 Flute
	BM0-052	5/64	1/2	3/16	1 3/4	0.08685	3 Flute
	BM0-054	5/64	1	3/16	2 1/4	0.09558	3 Flute
	BM0-103	3/32	3/4	3/16	2	0.10684	3 Flute
	BM0-105	3/32	1 1/4	3/16	2 1/2	0.11556	3 Flute
	BM0-106	3/32	1 1/2	3/16	2 11/16	0.11993	3 Flute
	BM0-201	1/8	1/4	3/16	1 1/2	0.12936	3 Flute
	BM0-2015	1/8	3/8	3/16	1 5/8	0.13154	3 Flute
	BM0-203	1/8	3/4	3/16	2	0.13809	3 Flute
	BM0-204	1/8	1	3/16	2 1/4	0.14245	3 Flute
1 DEG	BM1-002	1/16	1/2	3/16	1 3/4	0.07995	3 Flute
	BM1-003	1/16	3/4	3/16	2	0.08868	3 Flute
	BM1-004	1/16	1	3/16	2 1/4	0.09740	3 Flute
	BM1-052	5/64	1/2	3/16	1 3/4	0.09558	3 Flute
	BM1-054	5/64	1	3/16	2 1/4	0.11303	3 Flute
	BM1-103	3/32	3/4	3/16	2	0.11993	3 Flute
	BM1-105	3/32	1 1/4	3/16	2 1/2	0.13738	3 Flute
	BM1-106	3/32	1 1/2	3/16	2 11/16	0.14610	3 Flute
	BM1-201	1/8	1/4	3/16	1 1/2	0.13373	3 Flute
	BM1-2015	1/8	3/8	3/16	1 5/8	0.13809	3 Flute
	BM1-203	1/8	3/4	3/16	2	0.15118	3 Flute
	BM1-204	1/8	1	3/16	2 1/4	0.15990	3 Flute

Taper Per Side	Tool No.	Ball Dia.	Flt. Lgth	Shk Dia.	OAL	Large Dia.	
1 1/2 DEG	BM15-003	1/16	3/4	3/16	2	0.10177	3 Flute
	BM15-104	3/32	1	3/16	2 1/4	0.14611	3 Flute
	BM15-105	3/32	1 1/4	3/16	2 1/2	0.15920	3 Flute
	BM15-154	7/64	1	3/16	2 1/4	0.16174	3 Flute
	BM15-203	1/8	3/4	3/16	2	0.16427	3 Flute
	BM15-204	1/8	1	3/16	2 1/4	0.17736	3 Flute
2 DEG	BM2-002	1/16	1/2	3/16	1 3/4	0.09742	3 Flute
	BM2-004	1/16	1	3/16	2 1/4	0.13234	3 Flute
	BM2-052	5/64	1/2	3/16	1 3/4	0.11305	3 Flute
	BM2-054	5/64	1	3/16	2 1/4	0.14797	3 Flute
	BM2-056	5/64	1 1/2	3/16	2 11/16	0.18289	3 Flute
	BM2-103	3/32	3/4	3/16	2	0.14613	3 Flute
	BM2-105	3/32	1 1/4	3/16	2 1/2	0.18105	3 Flute
	BM2-203	1/8	3/4	3/16	2	0.17738	3 Flute

TO ORDER COBALT OR COATINGS,
Add a suffix to the part number given above.
for TIN Coated, add the suffix “TIN”
for Cobalt, add the suffix “CO”
for Cobalt TIN Coated, add the suffix “CO-TIN”
If no suffix is given High Speed Steel will ship.

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