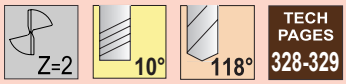
Series 1400

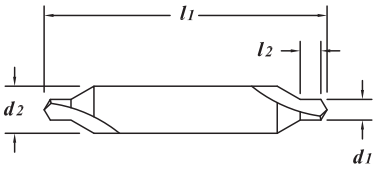


TOLERANCES	
d_1	+.003" –.000" (+.0762 –.0000mm)
d_2	h6
l_1	+.125" –.125" (+3.175 –3.175mm)
l_2	+.008" –.008" (+.203 –.203mm)

Combined Drill and Countersink

Solid submicron grain carbide drill
For center drilling applications
60° ±0°30' included countersink angle
Live tooling recommended on lathe processes
Drill length (l_2) is equal to drill diameter (d_1)
Not able to be altered





EDP #	Number	d_1 † Diameter Decimal	Diameter	Metric	d_2 Shank Diameter	l_1 Overall Length	l_2 Drill Length
58030	1	.0469	3/64"	1.191	1/8"	1-1/2"	.0469
58040	2	.0781	5/64"	1.984	3/16"	2"	.0781
58050	3	.1094	7/64"	2.779	1/4"	2"	.1094
58060	4	.1250	1/8"	3.175	5/16"	2-1/8"	.1250
58070	5	.1875	3/16"	4.763	7/16"	2-3/4"	.1875
58080	6	.2188	7/32"	5.558	1/2"	3"	.2188



† *Metric equivalents are for reference only*