TOLERANCES

d_1	+.000" –.002" (+.000 –.050mm)
d_2	h6
ball radius	+.000" –.001" (+.000 –.025mm)







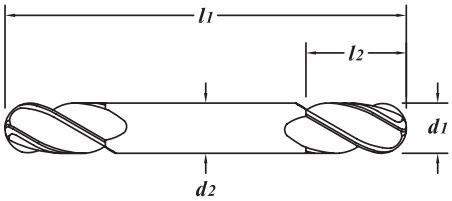

TECH PAGES 290-291

Standard Length - Double End - Ball End

TiALN Coating

Solid submicron grain carbide end mill - center cutting
Dry or semi-dry machining
Extremely versatile
Bright Finish - page 268





EDP#	d_1 † Diameter Decimal	Diameter	Metric	d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length
32017	.0312	1/32"	0.792	1/8"	2"	3/32"
32027	.0469	3/64"	1.191	1/8"	2"	1/8"
32037	.0625	1/16"	1.588	1/8"	2"	3/16"
32047	.0938	3/32"	2.383	1/8"	2"	1/4"
32057	.1250	1/8"	3.175	1/8"	2"	3/8"
32067	.1562	5/32"	3.967	3/16"	2-1/2"	7/16"
32077	.1875	3/16"	4.763	3/16"	2-1/2"	1/2"
32097	.2500	1/4"	6.350	1/4"	2-1/2"	5/8"
32117	.3750	3/8"	9.525	3/8"	3-1/2"	3/4"
32137	.5000	1/2"	12.700	1/2"	4"	1"