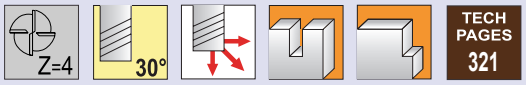
Series 610D

TOLERANCES	
d_1	+.000" –.002" (+.000 –.050mm)
d_2	h6



Recommended for graphite, fiber-reinforced plastics, carbon fiber

Extra Length - Square End

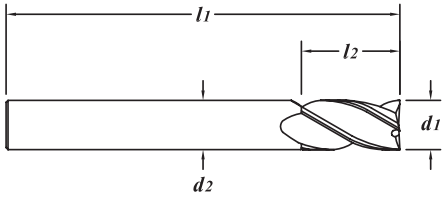
Diamond Coating

Solid grade C-2 carbide end mill - center cutting

Crystalline diamond coating

Can be modified with a neck in 48 hours





EDP#	d_1 † Diameter Decimal	Diameter	Metric	d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length
94028	.1181		3.000	3.0	75	20
38038	.1250	1/8"	3.175	1/8"	3"	1"
94068	.1575		4.000	4.0	75	25
38048	.1875	3/16"	4.763	3/16"	4"	1"
38058	.2500	1/4"	6.350	1/4"	3"	1"
38068	.2500	1/4"	6.350	1/4"	4"	1"
38078	.2500	1/4"	6.350	1/4"	6"	1-1/2"
38098	.3125	5/16"	7.938	5/16"	4"	1"
94168	.3150		8.000	8.0	100	25
38128	.3750	3/8"	9.525	3/8"	4"	1"
38138	.3750	3/8"	9.525	3/8"	6"	1-1/2"
94208	.3937		10.000	10.0	100	25
94248	.4724		12.000	12.0	100	25
38168	.5000	1/2"	12.700	1/2"	4"	1"
38178	.5000	1/2"	12.700	1/2"	4"	2"

† *Metric equivalents are for reference only*